

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



PCT

(43) International Publication Date
10 June 2004 (10.06.2004)(10) International Publication Number
WO 2004/048273 A1(51) International Patent Classification⁷: C02F 1/14, F28D 20/00

Josef [DE/DE]; Meinecke Strasse 46, 40474 Dusseldorf (DE).

(21) International Application Number: PCT/NL2003/000834

(74) Agents: DOHmen, Johannes, Maria, Gerardus, et al.; Algemeen Octrooi- en Merkenbureau, P.O. Box 645, NL-5600 AP Eindhoven (NL).

(22) International Filing Date: 26 November 2003 (26.11.2003)

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(25) Filing Language: Dutch

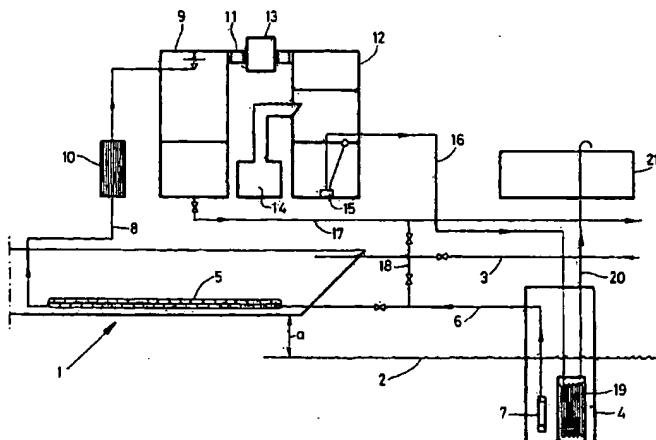
(84) Designated States (regional): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(26) Publication Language: English

(Published:
— with international search report

{Continued on next page}

(54) Title: METHOD AND PLANT FOR DESALINATING SALT-CONTAINING WATER



WO 2004/048273 A1

(57) Abstract: Method and plant for desalinating salt-containing water, wherein the salt-containing water is passed through a heat exchanger (5) disposed in a basin (1) containing brine, whereupon the salt-containing water that has been heated in the heat exchanger (5) is passed through an evaporator (9) for evaporating at least part of the salt-containing water, after which the vapor thus formed is introduced into a condenser (12) so as to obtain water from which the salt has been removed. The plant for desalinating salt-containing water comprises a basin (1) that contains brine, in which a heat exchanger (5) is disposed, wherein means (6) for supplying the water to be desalinated are connected to an inlet of the heat exchanger (5), whilst an outlet of the evaporator (9) is connected to means for condensing the water vapour that has been formed in the evaporator (13, 12).

WO 2004/048273 A1

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Method and plant for desalinating salt-containing water.

DESCRIPTION

The invention relates to a method for desalinating salt-containing water.

The current methods for desalinating salt-containing water use complex plants that consume large amounts of energy.

The object of the invention is to obtain a method wherein the salt can be removed from the water in an efficient manner, using simple means.

According to the invention this object can be achieved in that the salt-containing water is passed through a heat exchanger disposed in a basin containing brine, whereupon the salt-containing water that has been heated in the heat exchanger is passed through an evaporator for evaporating at least part of the salt-containing water, after which the vapour thus formed is subjected to a condensation process so as to obtain water from which the salt has been removed.

When using the method according to the invention, use is made of the fact that a layer of brine having a comparatively a high salt content that has formed in a basin can heat up to a comparatively high temperature under the influence of the radiation from the sun. Using a heat exchanger disposed in said layer of brine, which has a high temperature, the salt-containing water can be heated up in an inexpensive manner and subsequently be supplied to an evaporator, in which water vapour free from salt can be formed, which water vapour is subsequently subjected to a condensation process.

Thus, a method that operates at least substantially exclusively on solar energy is obtained, which makes it possible to achieve an inexpensive and efficient desalination of salt-containing water.

A further aspect of the invention relates to a plant for

desalinating salt-containing water, which is in particular suitable for carrying out the method as described above, wherein the plant comprises a basin that contains brine, in which a heat exchanger is disposed, and wherein means for supplying the water to be desalinated are connected to an inlet of the heat exchanger and an inlet of an evaporator is connected to an outlet of the heat exchanger, whilst an outlet of the evaporator is connected to means for condensing the water vapour that has been formed in the evaporator.

Using the invention, a simple and efficient plant for desalinating water can be obtained, which plant can operate automatically and practically unattended.

The invention will be explained in more detail below with reference to the accompanying schematic figures.

Figure 1 schematically shows a plant according to the invention.

Figure 2 schematically shows part of the basin used in the plant that is shown in Figure 1, in which three layers, each having a different salt content, are present in the basin.

Figure 3 schematically shows a device for supplying salt-containing water to the basin.

Figure 4 schematically shows part of the basin used in the plant that is shown in Figure 1, with a catwalk extending over part of the basin.

Figure 5 is a schematic top plan view of Figure 4.

The plant that is shown in Figure 1 comprises a basin 1, whose bottom side is spaced from the ground water level 2 by a distance of at least ± 2 m.

Near the upper side of the basin 1, a pipe 3 opens into the basin 1, via which pipe salt-containing water, in particular seawater, can be pumped into the basin.

A pit 4 is furthermore present near the basin 1, which pit

is kept filled with the water to be desalinated, in particular seawater, at least to the ground water level or the level of the seawater. When the pit 4 extends at least partially below the seawater level, the seawater can be made to flow into the pit 4 automatically without the use of pumps 5 or the like being required.

A heat exchanger 5 is disposed in the basin, near the bottom thereof, to which heat exchanger water from the pit 4 can be supplied via a pipe 6. In an efficient embodiment, a plunger pump 7 disposed in the pit 4, which is connected to one end of the pipe 6, is 10 used for this purpose, although also other means for pumping the water to be desalinated from the pit 4 to the heat exchanger 5 may be used, of course.

Connected to an outlet of the heat exchanger 5 is a pipe 8, via which the water to be desalinated that is being passed through the 15 heat exchanger 5 can be supplied to an evaporator 9 that is known per se. Preferably, a so-called low-temperature evaporator is used, by means of which water supplied to the evaporator can be evaporated from temperatures as low as ± 30 °C already.

In an efficient embodiment, a flow heater 10 is disposed in 20 the pipe 8, by means of which the water flowing in from the heat exchanger 5 can be additionally heated.

The upper end of the evaporator 9 is connected to the upper end of a condenser 12 via a pipe 11, whilst furthermore a fan 13 is mounted in the pipe 11 for transporting the vapour formed in the 25 evaporator.

A cooling unit 14 may be connected to the condenser 12 for cooling the water vapour that is being supplied to the condenser.

Present near the bottom side of the condenser 12 is a pump 15, by means of which water that has been condensed in the condenser 12 30 and from which the salt has been removed can be drained off via a pipe 16.

Connected to the bottom side of the evaporator 9 is a drainpipe 17, via which residual water that remains behind in the evaporator 9 can be drained off to the sea and/or be returned to the heat exchanger 5 via an intermediate pipe 18.

5 The pipe 16 is connected to a heat exchanger 19 disposed in the pit 4, which is used for preheating water to be desalinated that is present in the pit by giving off heat from the hotter condensed water. The outlet of the heat exchanger 9 is connected to a collecting basin 21 for the desalinated water via a pipe 20.

10 The basin 1 will preferably be dug out in the ground, although it is also conceivable for such a basin to be built up on the ground surface.

15 The basin will preferably have a depth of at least \pm 3 m, and the rising walls of the basin will preferably slope at an angle of \pm 45°. As is schematically shown in Figure 2, the bottom and the side walls of the basin may be covered with a layer of sand 22 having a thickness of \pm 10 cm, if the nature of the ground renders this necessary. Subsequently, the bottom and the sloping walls of the basin 1 will be 20 covered with a foil, preferably a black foil, with the foil covering the bottom and the side walls as a whole, in such a manner that water cannot permeate therethrough.

25 Then the basin is filled with salt water, in such a manner that a lower layer of water 23 having a height of \pm 1 m and a salt content of \pm 24%, a middle layer of water 24 having a height of \pm 1 m and a salt content of \pm 15% and an upper layer of water 25 having a height of \pm 1 m and a salt content of \pm 0-4% will be formed.

30 The forming of the layers of water, each having a different salt content, can be carried out in an efficient manner by using the device 26 that is schematically shown in Figure 3; two such devices are connected to the free end of a catwalk 27 extending over part of the basin from one side thereof, which catwalk is preferably provided with

guardrails 28.

The device 26 comprises a vertical tube 29, which is vertically movable in a support 30 that is fixed to the catwalk 27. Two horizontal, circular plates 31 and 32 extending parallel to each other 5 are attached to the bottom end of the tube, which plates are interconnected and kept spaced apart by means of spacers 33 disposed between the plates. The upper disk 31 may have a diameter of, for example, ± 100 cm, and the lower disk 32 may have a slightly smaller diameter of, for example, ± 80 cm, whilst the spacers preferably keep the 10 plates ± 3 cm apart.

The plates 31 and 32 can be positioned at any desired level inside the basin 1 by moving the tube 29 in the support 30.

When the plant is to be put into operation, the basin 1 will first be filled with seawater or the like to a height of ± 1.80 m.

15 Then the devices 26 are arranged in such a manner that the plates 31 and 32 will be positioned closely above the heat exchanger 5 that is present in the basin. Following that, water having a high salt content will be supplied to the upper end of the pipe of 29 of each device 26, which water will evenly flow in horizontal direction between 20 the plates 31 and 32 from the pipe 29 and into the basin, as is indicated by the arrows in Figure 3, without producing any undesirable swirls in the water that is already present in the basin. In this way the layer 23 having a high salt content can be built up in the basin to a height of ± 1 m, with the water level rising from an original level of ± 1.80 m to a 25 level of ± 2.80 m. Then the two devices 26 are moved upwards to a position in which the plates 31, 32 are spaced from the bottom of the basin 1 by a distance of about 1.80 m. In this position water having a suitable salt concentration is supplied to the basin again for forming the second layer 24 having a salt content of $\pm 15\%$, with the water level 30 in the basin eventually rising to a level of ± 3 m.

In practice it has become apparent that very stable

interfaces are formed between the various layers due to the specific weight values of the respective layers 23-25, which layers each have their own specific salt content, which interfaces will automatically restore even when disturbed by external influences.

5 When a basin thus filled is exposed to radiation from the sun, the solar heat will cause the temperature in the lower layer, which has a high salt content, to increase and, which temperature is then maintained there. In practice it has become apparent that the temperature in the lower layer 23 may rise by $\pm 1^\circ$ per day, and that in time a 10 temperature of about 80 °C can be achieved in said lower layer. In the case of a basin having a base of 40 x 50 m, for example, a hot brine layer 23 having a salt content of $\pm 24\%$ covering an area of $\pm 2000 \text{ m}^2$ will be obtained.

15 The intermediate layer 24 functions as an insulating layer, with the solar heat being absorbed and transmitted downwards via the upper layer 25.

20 After the lower layer 23 has thus been heated to the desired temperature, the pump 7 can be activated for pumping water from the pit 4 through the heat exchanger to the evaporator. The heat exchanger will withdraw heat from the layer 23, so that the water being 25 discharged from the heat exchanger will have a temperature approximately equal to the temperature of the water in the layer 23. If desired, said temperature may be further increased in the flow heater 10. The water thus being supplied to the evaporator 9 will evaporate to a large extent, and subsequently the vapour will be supplied to the condenser. Residual water, which will have a comparatively high salt content, can be drained off via the pipe 17, as described above.

30 The water vapour being supplied to the condenser 12 will evaporate in the condenser and the desalinated water thus formed can be drained from the condenser 12 by means of the pump 15 as described above. The water present in the pit 4 is already preheated by the residual heat

from the condensed water, so that the temperature of the water being supplied to the heat exchanger 5 may be higher already than that of the seawater being supplied to the pit.

5 The desalinated water supplied to the basin 21 may be subjected to further treatments before being used, if desired.

The operation of the plant requires only little energy, which energy is needed for driving the pumps 7 and 15 and the flow heater 10. This energy may be generated by a windmill, for example, but it is also conceivable to use solar collectors or the like for this purpose. 10 The energy that is generated may be stored in batteries for use during periods that there is no wind to drive the windmill and/or that the solar collectors do not generate enough energy.

15 As is furthermore schematically shown in Figure 2, a so-called wave breaker 34 (only schematically shown) may be provided near the upper side of the basin 1 for the purpose of preventing undesirable waves being formed at the surface of the basin.

20 Furthermore, sensors 35 and 36 may be provided, for example on the catwalk 27, as schematically shown in Figure 4, for measuring the temperature in the various layers in the basin and for measuring the salt content of the various layers.

25 Furthermore, gauges for measuring the air temperature and, if a windmill is used, for measuring the wind velocity may be provided. The various sensors and gauges may be connected to a central control unit for controlling the operation of the plant, such as activating the pumps 7 and 15 and controlling the windmill, for example adjusting the blades of the windmill and activating and/or deactivating the windmill.

30 From the above it will be apparent that a plant that will require little maintenance and that will consume little energy has been obtained, which energy can moreover be generated by a windmill or by solar collectors or the like.

CLAIMS

1. A method for desalinating salt-containing water, wherein the salt-containing water is passed through a heat exchanger disposed in a basin containing brine, whereupon the salt-containing water that has been heated in the heat exchanger is passed through an evaporator for evaporating at least part of the salt-containing water, after which the vapour thus formed is introduced into a condenser so as to obtain water from which the salt has been removed.
- 10 2. A method according to claim 1, characterized in that several layers of water lying one above another are formed in the basin, each layer of water having a higher salt content than a layer present thereabove.
- 15 3. A method according to claim 1, characterized in that a lower layer of water having a salt content of $\pm 24\%$, a middle layer of water having a salt content of $\pm 15\%$ and an upper layer of water having a salt content of $\pm 0-4\%$ are formed in the basin.
4. A method according to claim 2 or 3, characterized in that each layer of water is formed to a height of $\pm 1\text{ m}$.
- 20 5. A method according to any one of the preceding claims, characterized in that the water to be desalinated is supplied to a heat exchanger disposed in the basin from a pit that contains water, in which pit a heat exchanger is disposed, through which the condensed water is passed.
- 25 6. A method according to any one of the preceding claims, characterized in that the water vapour that has been formed in the evaporator is subjected to a condensation process in a condenser, to which a cooler for supplying cooled air to the condenser is connected.
7. A plant for desalinating salt-containing water, comprising a basin that contains brine, in which a heat exchanger is disposed, wherein means for supplying the water to be desalinated are connected to

an inlet of the heat exchanger and an inlet of an evaporator is connected to an outlet of the heat exchanger, whilst an outlet of the evaporator is connected to means for condensing the water vapour that has been formed in the evaporator.

5 8. A plant according to claim 7, characterized in that said plant comprises a pit, to which seawater to be desalinated is supplied, and from which the water is carried to the heat exchanger that is disposed in the basin.

9. A plant according to claim 7 or 8, characterized in that 10 the evaporator is connected to a condenser, and in that the plant comprises a pump by means of which water that has condensed in the condenser can be transported to a receiving basin for the water.

1/4

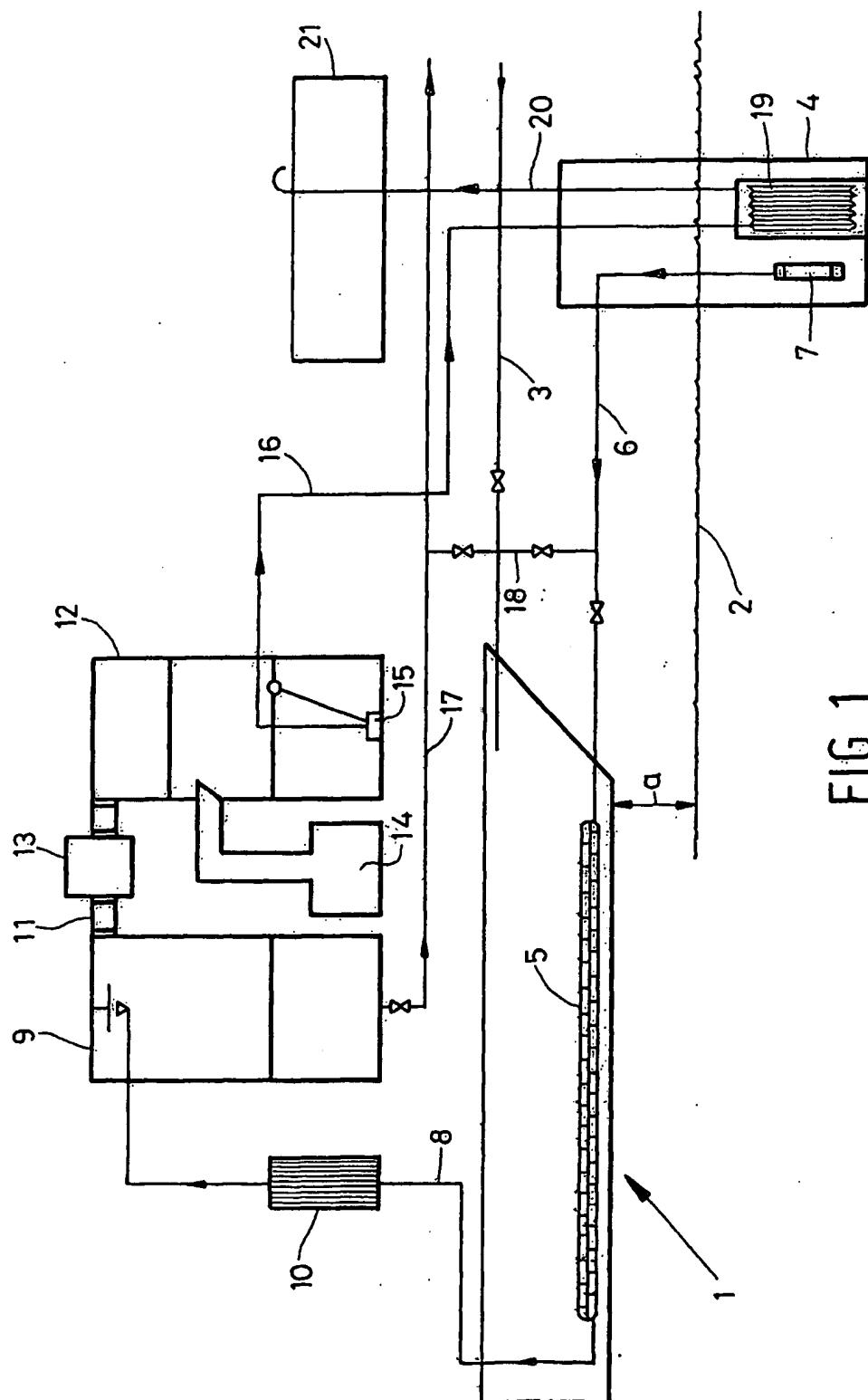
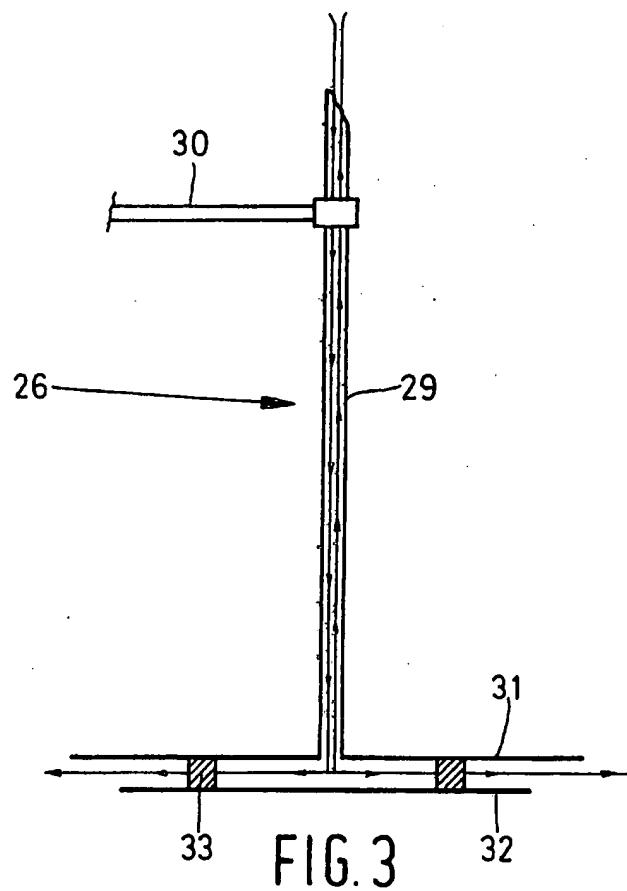
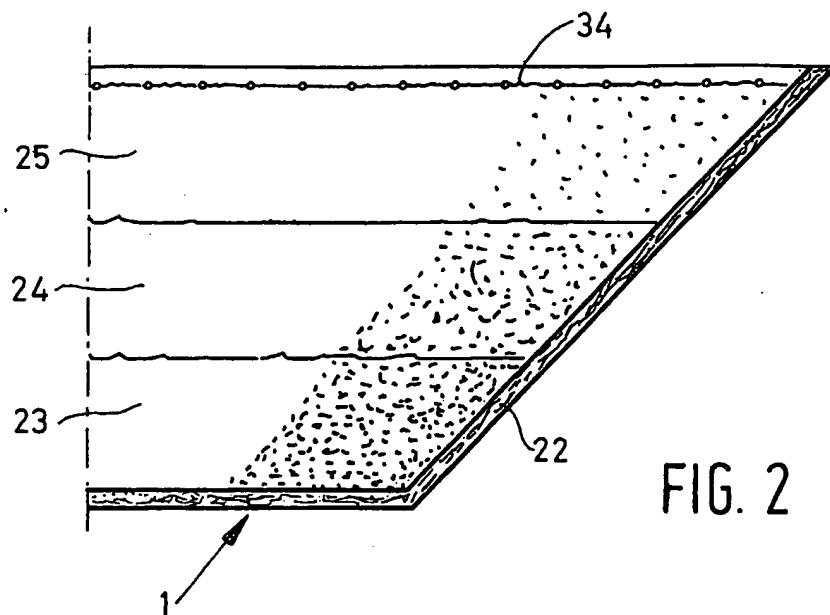


FIG. 1

2/4



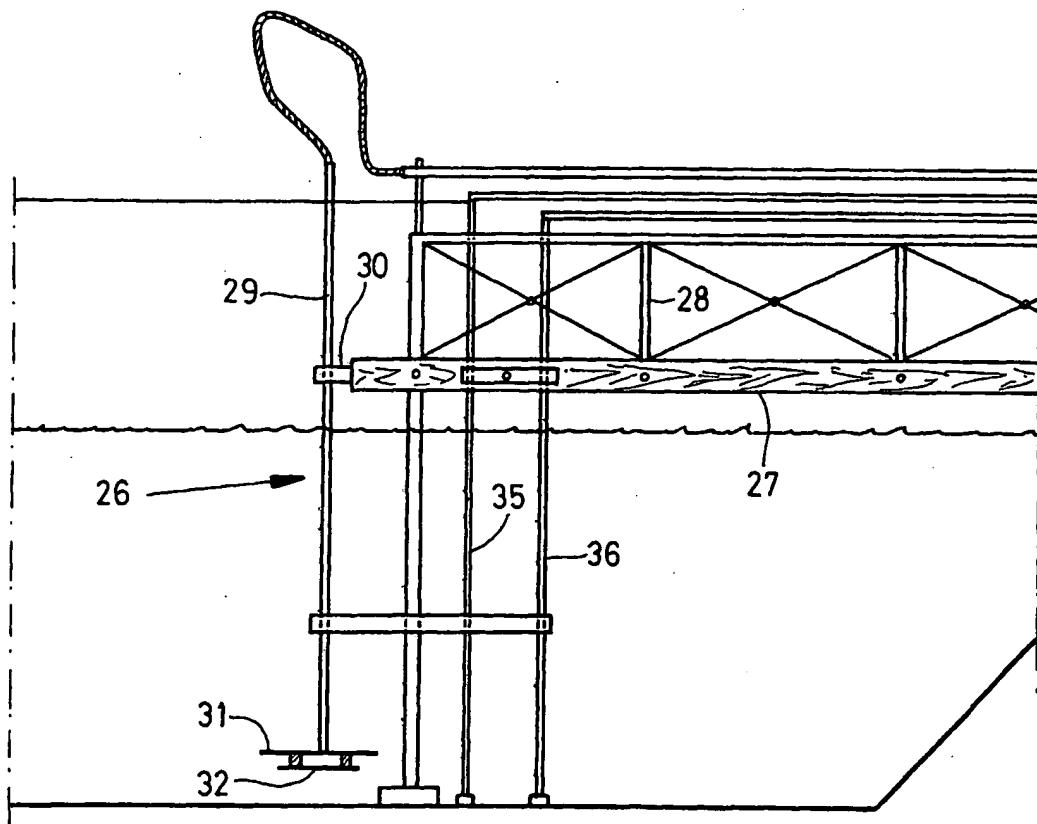


FIG. 4

4/4

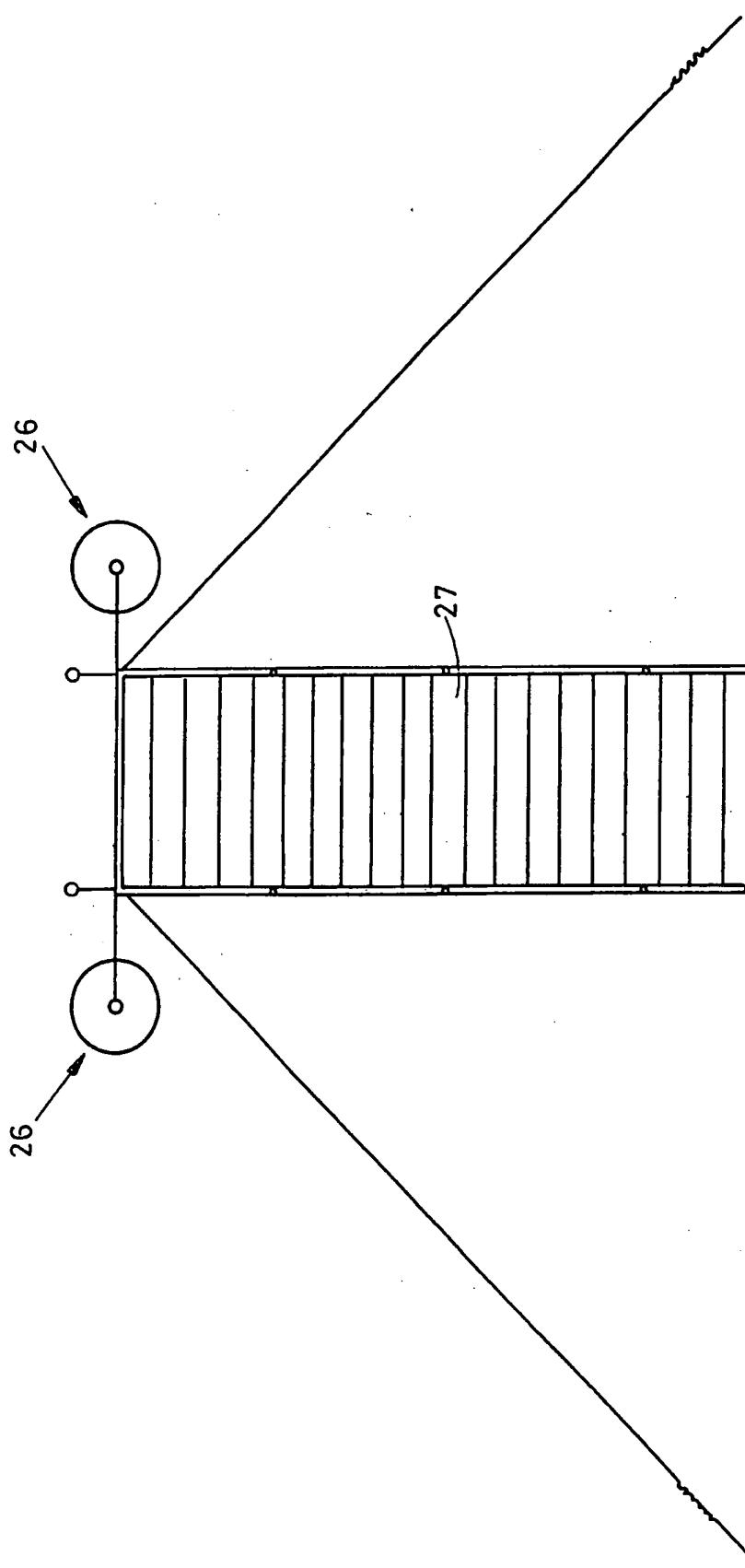


FIG. 5

INTERNATIONAL SEARCH REPORT

PCT/NL 03/00834

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 C02F1/14 F28D20/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 7 C02F F28D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4 328 788 A (MELAMED AVRAHAM ET AL) 11 May 1982 (1982-05-11) column 1, line 7 - line 15	1,7
A	GB 2 016 938 A (WATSON DEVELOPMENTS LTD JOHN) 26 September 1979 (1979-09-26) page 1, line 3 - line 115; figure 1	2-4
Y	FR 1 472 093 A (PACTIDE CORP) 10 March 1967 (1967-03-10) page 7, paragraph 2 - paragraph 3; figure 1	1,7
A	DE 38 19 124 A (KERNFORSCHUNGSZ KARLSRUHE) 14 December 1989 (1989-12-14) column 1, line 51 - line 68 column 3, line 13 - column 4, line 3; figure 1	1,5-7,9
A	DE 38 19 124 A (KERNFORSCHUNGSZ KARLSRUHE) 14 December 1989 (1989-12-14) column 1, line 51 - line 68 column 3, line 13 - column 4, line 3; figure 1	5,9

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search

11 March 2004

Date of mailing of the international search report

17/03/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel (+31-70) 340-2040, Tx. 31 651 epo nl.
Fax (+31-70) 340-3016

Authorized officer

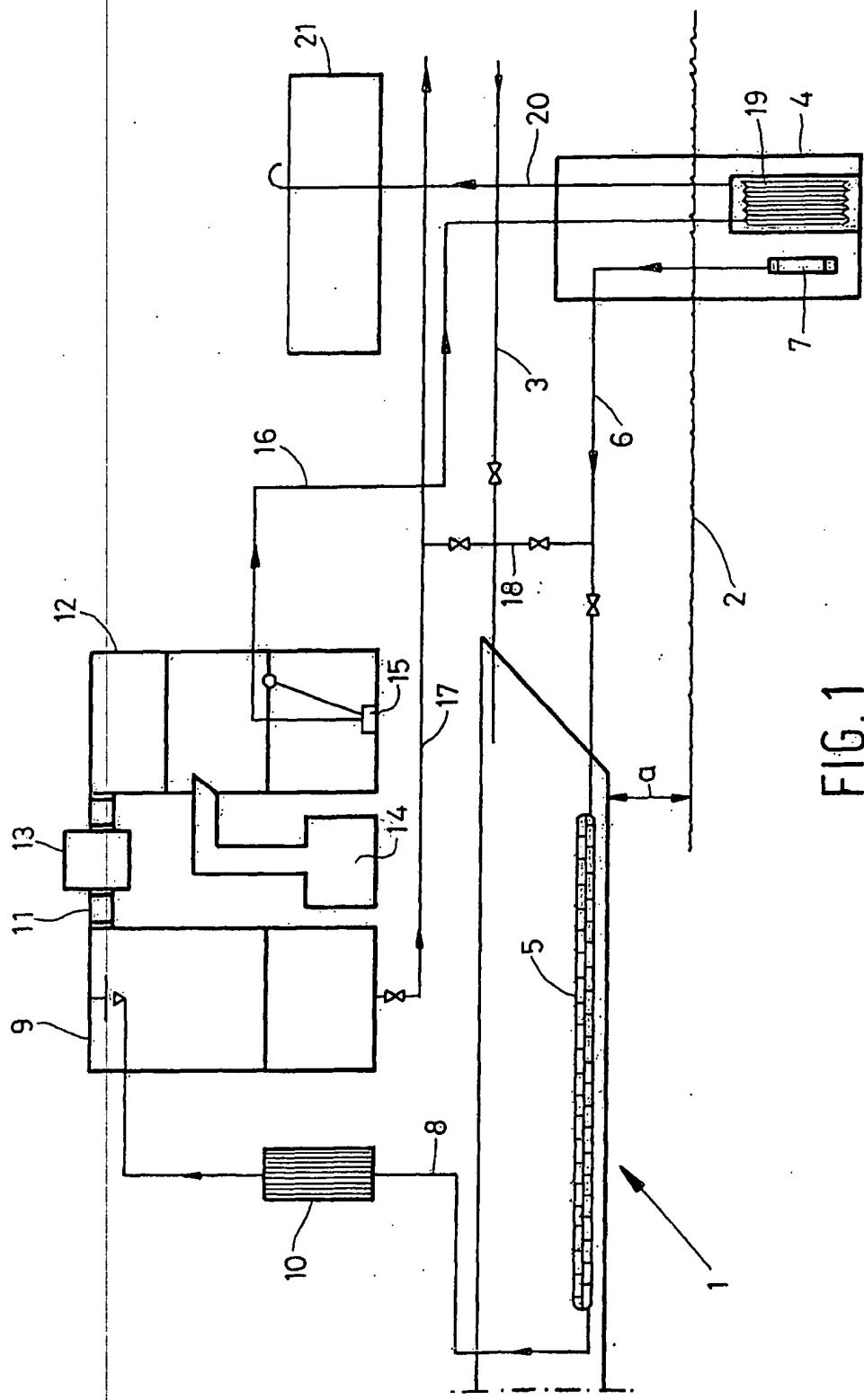
Van Belleghem, W

INTERNATIONAL SEARCH REPORT

PCT/NL 03/00834

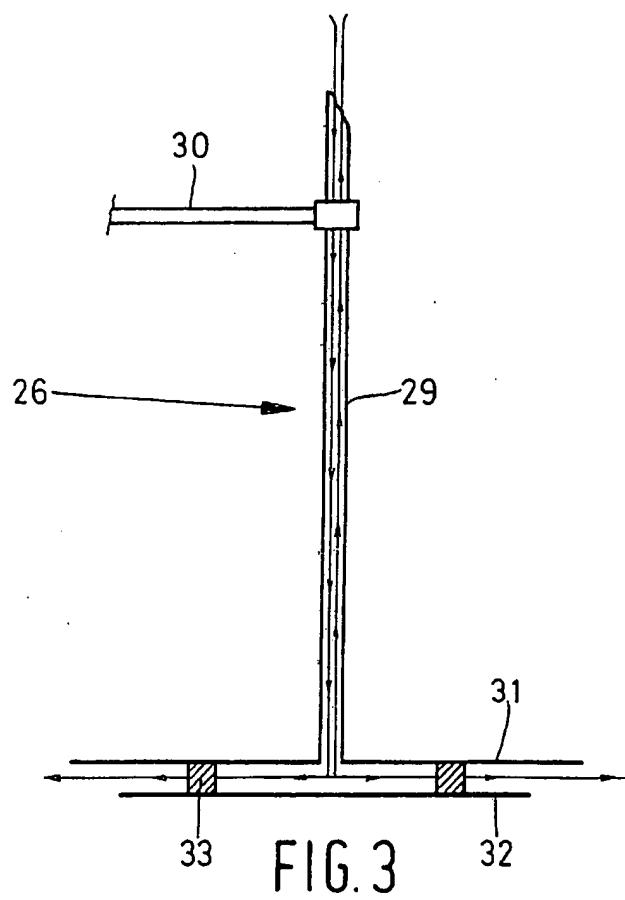
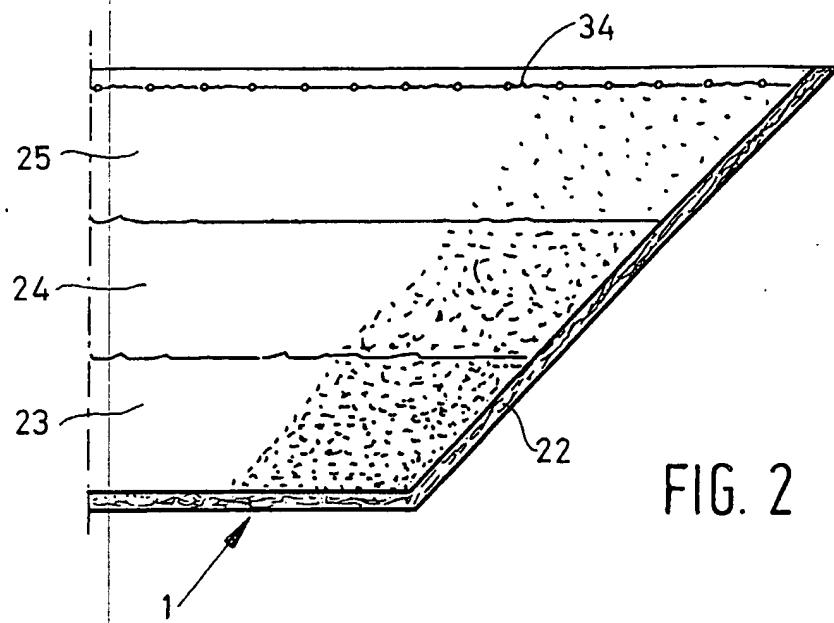
Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 4328788	A	11-05-1982		IL 54597 A AR 231347 A1 AU 524027 B2 AU 4645879 A BR 7902567 A CA 1111728 A1 DE 2960809 D1 DK 175379 A EP 0008487 A1 ES 480022 A1 GR 64601 A1 IN 151259 A1 JP 54146035 A MX 148192 A NZ 190231 A PT 69560 A TR 20767 A ZA 7901763 A	27-02-1981 31-10-1984 26-08-1982 08-11-1979 11-03-1980 03-11-1981 03-12-1981 31-10-1979 05-03-1980 16-06-1980 21-04-1980 19-03-1983 14-11-1979 24-03-1983 15-02-1983 01-05-1979 28-06-1982 30-04-1980
GB 2016938	A	26-09-1979		DE 2962863 D1 EP 0003904 A1 JP 54155177 A	08-07-1982 05-09-1979 06-12-1979
FR 1472093	A	10-03-1967		US 3406096 A DE 1519681 A1 DE 1519682 A1 DE 1519678 A1 ES 333779 A1 FR 1502290 A FR 91346 E GB 1096680 A GB 1096677 A GB 1096678 A GB 1096679 A IL 24716 A IL 26865 A JP 56020041 B JP 50003753 B NL 134879 C NL 6516034 A ,B NL 6616637 A NL 6616638 A NL 7214827 A US RE27982 E US 3878054 A US 3497423 A	15-10-1968 17-12-1970 02-07-1970 26-02-1970 01-01-1968 18-11-1967 24-05-1968 29-12-1967 29-12-1967 29-12-1967 19-07-1970 19-07-1970 11-05-1981 08-02-1975 10-06-1966 29-05-1967 29-05-1967 26-02-1973 23-04-1974 15-04-1975 24-02-1970
DE 3819124	A	14-12-1989		DE 3819124 A1	14-12-1989

1 / 4



1
FIG.

2/4



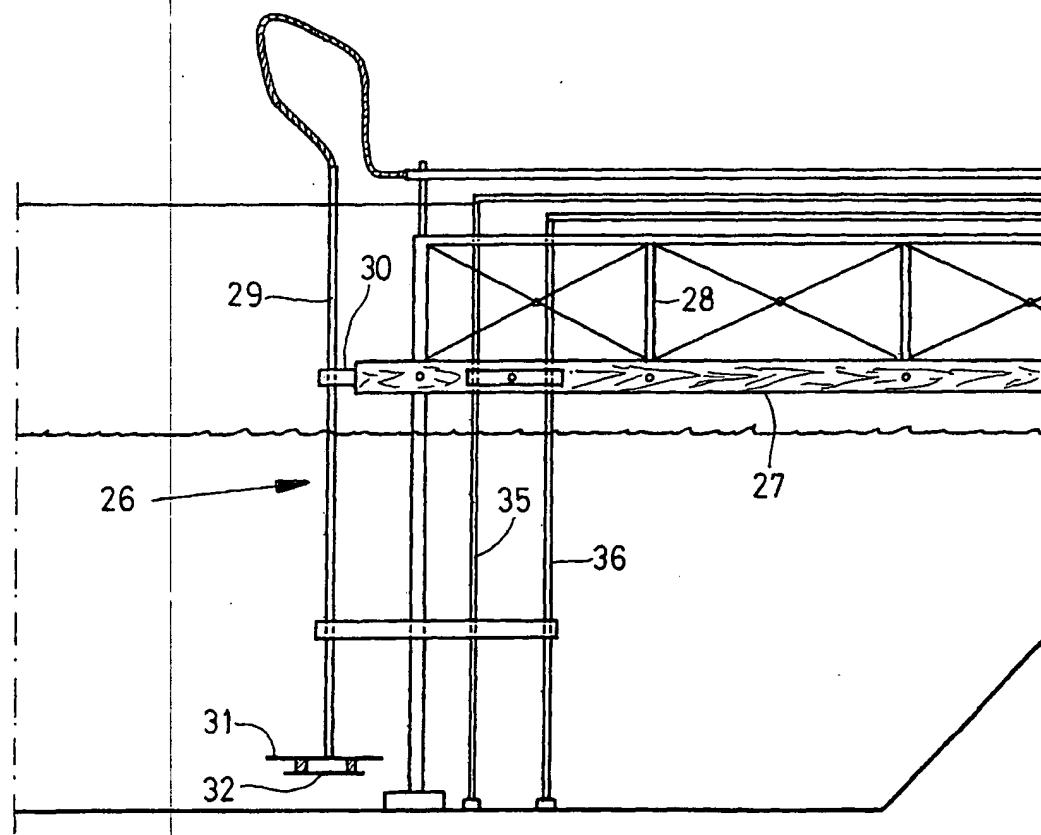


FIG. 4

4/4

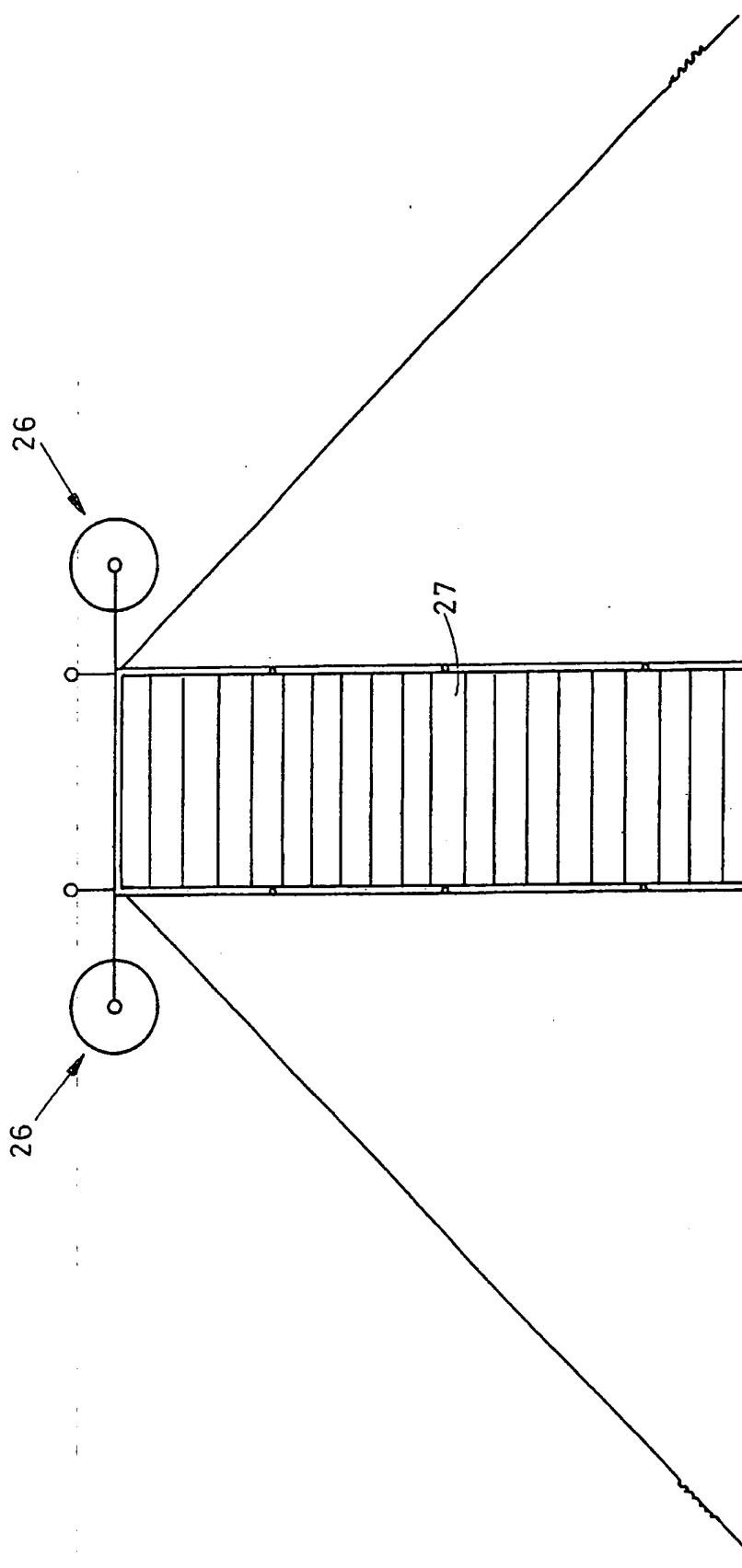


FIG. 5